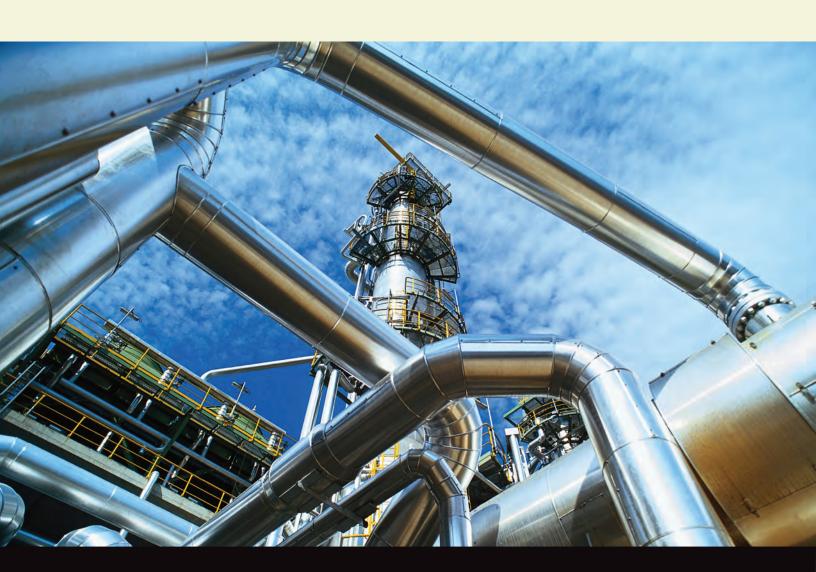


A New Vision for Quality Pumps™

# A New Vision for Quality Pumps<sup>sm</sup>





**COMPANY PROFILE** 

ANSI PUMPS OVERVIEW

API PUMPS OVERVIEW



Truflo Pumps, Inc. is a worldwide process pump manufacturer located in Greensboro, North Carolina, U.S.A. Our operations include several direct production facilities located internationally as well as many local support centers. Truflo Pumps has been in the pump manufacturing business since 1984. Since 1999, we have been manufacturing our products under the TRUFLO® mark, the brand currently recognized worldwide.

Truflo has developed a wide array of process pumps for various industries including refineries, petrochemical plants, chemical plants, paper mills, mining, pharmaceutical, steel, textiles, food and beverage, plating, chemical injection, pipelines, boiler feed, power and utility, automotive, and OEMs.

As a company that supplies worldstandard products, Truflo aspires to be your top choice for all your ANSI and API pumps.

# **ANSI** Pumps

See ANSI section for detailed specifications (additional pumps available)



# **API** Pumps

See API section for detailed specifications (additional pumps available)



# **ANSI** PUMPS

**Truflo** has a full range of pumps for the Process and Chemical Industries including the ANSI process pump (DAP), the metallic magnetically driven pump (MAP) for zero-leakage applications, the non-metallic pump (TNP) for corrosive applications, the DSP for self-priming applications, and the vertical in-line pump (DLP).

#### TRUFLO® ANSI PUMPS

DVT

DAP	Horizontal Process Pump - ANSI B73.1 (OH1)
MAP	Metallic Magnetic Drive Pump – ANSI B73.3 (OH1)
TNP	Non-Metallic Magnetic Drive Pump - ANSI B73.3 (OH1)
DSP	Self-Priming Process Pump – ANSI B73.1 (OH1)
DLP	Vertical In-Line Process Pump – ANSI B73.2 (OH3)

Vertical Sump Pump - ANSI B73.1 (VS4)

### **DAP** Series

### Horizontal Process Pump – ANSI B73.1 (OH1)

The **TRUFLO® DAP Series** is designed for highly corrosive and erosive service conditions, making it the top solution for the chemical process industry.

This series is manufactured in accordance with ANSI B73.1M specifications; it is available in various sizes, and has a broad range of material selection. The dimensional standardization of the **DAP Series** pumps allows for easy interchangeability with other ANSI compliant pumps and provides for effortless maintenance and parts stock.

#### **FEATURES**

- 🕸 Max. Impeller: 17"
- & Max. Capacity: 6500 gpm (1476 m $^3$ /h) at
  - 1750 rpm
- Max. Head: 732 ft (223 m) at 3500 rpm
- ♠ Available in 22 pump sizes

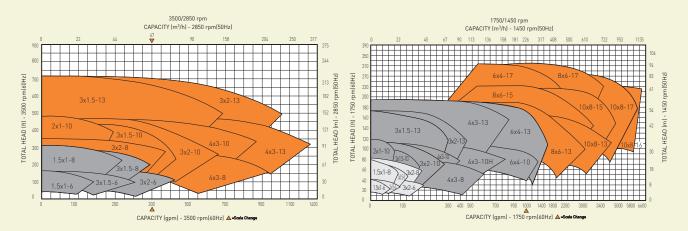
- Available Material: DCI, WCB, CF8, CF8M, CD4M, CN7M, Hastelloy B&C
- S Fully open impeller investment casting
- Standard labyrinth oil seal
- Back pull-out design for easy maintenance

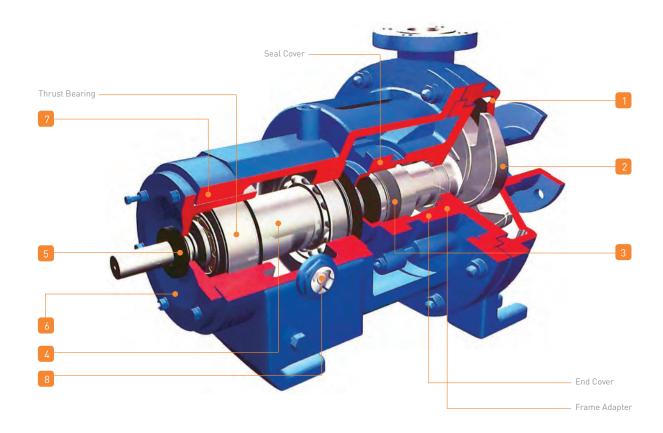
#### **APPLICATIONS**

- ♠ Chemical process industry
- ♠ Textile industry
- A Refineries
- ♠ General industry
- Pulp and paper industry
- Steel and mill industry
- A Pharmaceutical industry
- S Food and beverage industry
- Semiconductor industry
- **S** Water and waste treatment
- ♠ Foundries
- Mood products

### **DAP** Series

Performance Curves





Top discharge, self-venting. Standard 150 lb FF flanges. Back pull-out design. Optional centerline mounting support.

#### 2. IMPELLER

Standard investment casting open impeller. Design for chemical process.

#### 3. SHAFT SEALING

Design for various seal arrangement.

#### **4. SHAFT & BEARINGS**

Heavy-duty shaft design for minimum deflection.

#### 5. OIL SEAL

Standard labyrinth oil seal to protect oil against contamination and extend the bearing & shaft life.

#### **6. BEARING HOUSING**

Easy to maintain impeller clearance.

#### 7. BEARING FRAME

Heavy-duty design to reduce the loads on shaft.

#### 8. OIL SIGHT GLASS

Standard 1D sight glass for easy view.

### **MAP** Series

Metallic Magnetic Drive Pump – ANSI B73.3 (OH1)

The TRUFLO® MAP Series magnetically driven pumps are the most economic and efficient solution for no-leakage service. These pumps were designed to eliminate leakage problems commonly associated with centrifugal pumps with mechanical seals.

The MAP Series was developed to conform to ANSI dimensions, allowing our customers to replace ANSI pumps without any corrections to piping systems or foundations. The material of the MAP Series ranges from DCI to Hastelloy C depending on liquid properties.

#### **FEATURES**

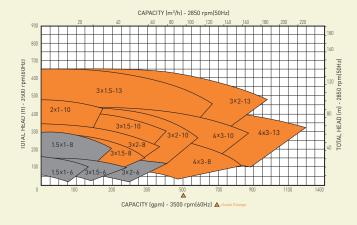
- ♠ 14 sizes available
- Max. Capacity: 2450 gpm (556 m³/h) at 1800 rpm
- @ Max. Head: 656 ft (200 m) at 3500 rpm
- ♠ Temperatures to 570°F (300°C)
- Available Material: WCB, CF8, CF8M, CD4M, CD4MCU, CN7M, Hastelloy B&C
- Serfect construction to prevent leakage of liquids
- **a** Designed for easy maintenance
- ANSI B73.3 dimension
- 🔊 Zero leakage, sealess pump

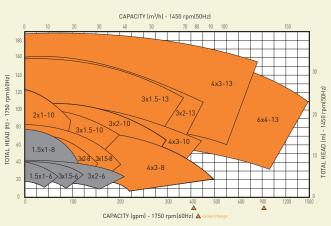
#### **APPLICATIONS**

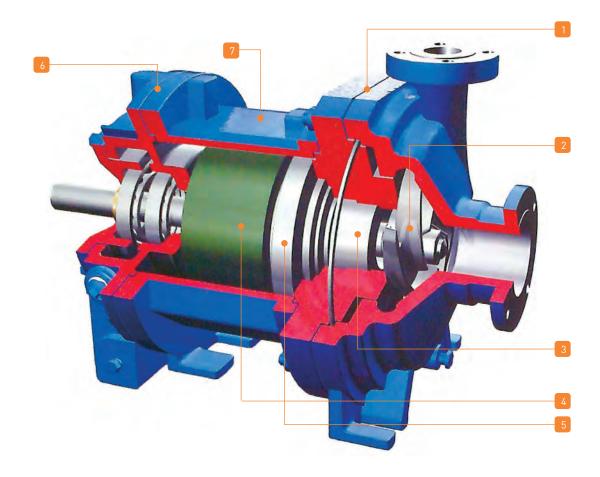
- & Volatile organic chemicals
- 🗟 Liquidized gas
- **A** Explosive liquids
- ♠ Irritants
- **Seal** sensitive services
- A Hazardous services

### **MAP** Series

Performance Curves







Designed to meet ANSI B73.3 Dimension (JIS flange dimension available).

Standard 150# FF flanges.

Interchangeable with standard ANSI process pump (DAP series).

#### 2. IMPELLER

Investment casting.

Designed for process industry.

Standard CF8M open impeller.

#### 3. INNER MAGNET ASSEMBLY

Standard 316SS shaft.

Shaft has internal flow path for cooling and solids removing.

Uses earth magnet for no slips and synchronous drive. Standard neodymium magnets. Samarium cobalt magnets are available for high temperature applications.

#### **4. OUTER MAGNET**

Cast body of magnet gives exceptional strength and no breakage.

#### **5. REAR CONTAINMENT**

Standard 316SS rear containment.

Other materials are available upon request (contact factory)

PPS: Good resistance to solvents.

Zirconia: Good erosion and corrosion

resistance.

No energy loss by eddy current.

Hastelloy C-276: Good corrosion resistance. No energy loss by eddy current.

#### **6. BEARING FRAME**

Used for B type installation.

Standard labyrinth oil seal to improve shaft and bearing life.

Standard 1D sight glass.

Long coupled available upon request.

#### 7. FRAME ADAPTER

Cast iron is standard material.

CF8 and CF8M are avaliable for corrosive environment.

### **TNP** Series

Non-Metallic Magnetic Drive Pump – ANSI B73.3 (OH1)

The TRUFLO® TNP Series are magnetically driven sealless pumps with a combination of materials to provide the mechanical strength of metal and corrosion resistance of a nonmetallic lining. All our **TNP Series** designs have a non-rotating shaft that allows easy maintenance and improved performance over standard rotating shaft designs. Our rear containment shell, with its dual laminate of a fluoropolymer, is then reinforced with a vinyl ester composite for high burst pressure resistance. The unique no-weld impeller design allows for a more chemical impervious barrier. TNP Series outer magnet assemblies are designed for protection against corrosive environments.

#### **FEATURES**

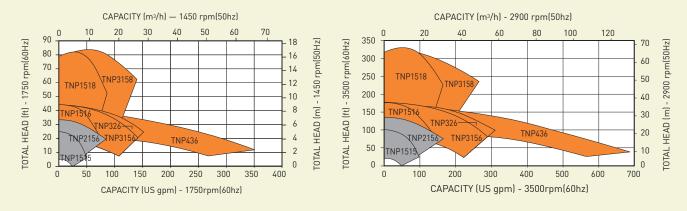
- \$\text{\overline{\pi}} Flowrates to 700 gpm (159 m³/h)
- **S** TDH up to 330 ft (101 m)
- ♠ Temperature ranges from -120°F (-85°C) to 250°F (121°C)
- Sealless magnetic design
- Rare earth magnets allow for superior no-slip performance

#### **APPLICATIONS**

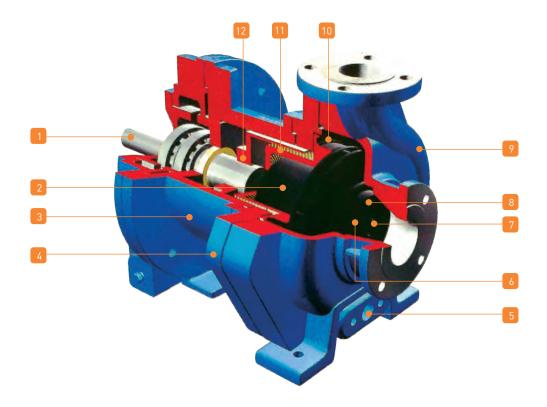
- Acids
- **A** Caustics
- Solvents
- Signal Zero emission chemicals

**TNP** Series

Performance Curves







#### 1. SHAFT

This non-rotating design allows for easy installation and maintenance. This shaft is oversized to handle a variety of pump requirements.

#### 2. IMPELLER/INNER MAGNET

Our unique CFR/ETFE injection molding process ensures high quality, stronger, and more chemically resistant impellers. Our process has eliminated welding that can contribute to premature impeller failure.

#### 3. BRACKET

Brackets are designed to mate with several motor sizes (NEMA and IEC motor adaptors).

#### 4. REAR CASING SUPPORT

#### 5. DRAIN

Our casing drain is a standard feature that allows for easy and safe removal of chemicals in the casing if required.

#### 6. MAIN BUSHING

Our large, one-piece, high performance bushing is grooved to allow for field and particle flow through the pump.

#### 7. SHAFT SUPPORT

One-piece construction for easy removal without special tools.

#### 8. MOUTH RING

Easily removable for quick field replacement. The unique design allows for handling of a variety of chemicals and specific heat parameters. Available in SiC.

#### 9. CASING

The top discharge ANSI configuration allows for maximum pump interchangeability. Our unique Roto-Molding process provides for equal delivery of liner material throughout casing for improved corrosion resistance and longer life. Available in ETFE.

#### 10. **0-RING**

The O-ring is available in either EPDM, Viton, or Teflon encapsulated.

#### 11. REAR CONTAINMENT SHELL

Our shell is an injection molded fluoropolymer with a composite encapsulation. This design offers one of industry's strongest containment shell burst pressure resistance.

#### 12. OUTER MAGNET

Outer magnet makes it possible to run the pump at rated torque throughout the temperature range without having to use special motors or starters. Our magnets are fully encapsulated for superior protection from corrosion.

CFR - Carbon Fiber Reinforced

ETFE - Ethylene-Tetra-Flouro-Ethlene fluoropolymer

GFR - Glass Fiber Reinforced

### **DSP** Series

Self-Priming Process Pump – ANSI B73.1 (OH1)

#### **FEATURES**

- 🐧 15 sizes available
- Max. Capacity 1233 gpm (280 m³/h)
- Max. Head 427 ft (130 m) at 3500 rpm
- is Temperature to 500°F (260°C) with high temperature application option
- Available Material: WCB, CF8, CF8M, CD4M, CN7M, Hastelloy B&C

- Interchangeable with DAP series (except casing)
- **Same features as DAP series**

#### **APPLICATIONS**

- Dikes and containment areas
- Wastewater pond service with portable design
- Bulk tank farms
- A Rail car unloading
- ₲ Unloading service



## **DLP** Series

Vertical In-Line Process Pump – ANSI B73.2 (OH3)

#### **FEATURES**

- Max. Capacity 660 gpm (150 m<sup>3</sup>/h)
- @ Max. Head 390 ft (120 m)

#### **APPLICATIONS**

- **a** Caustic transfer
- Liquid nitrogen
- Waste acid recovery
- Pickle liquor circulation
- & Monomer/polymer transfer



### **DVT** Series

Vertical Sump Pump – ANSI B73.1 (VS4)

#### **FEATURES**

- Max. Capacity 4840 gpm (1,100 m³/h)

- Max. Pressure 230 psi (16 kg/cm³)

#### **APPLICATIONS**

- Petrochemical processing
- Drainage and slops
- Industrial processes
- lndustrial sump wastes
- ♠ Tank unlaoding



# **API** PUMPS

Truflo Pumps, Inc. offers a complete range of API pumps designed per current API edition. We pride ourselves on high quality production of bare pumps or complex skid assemblies. With extremely quick deliveries, all our packages are manufactured to meet or exceed customers' expectations.

#### **TRUFLO® API PUMPS**

TSP	Single-Stage Process Pump – <i>API 610 11th Edition (OH2)</i>
TMP	Magnetic Drive Process Pump – API 685 2nd Edition (OH2)
TSMP	Multistage Turbine Pump – API 610 11th Edition (BB3)

DSV Double Suction Split Case Volute Pump – API 610 11th Edition (BB1)
TDP Single-Stage Double Suction Pump – API 610 11th Edition (BB2)
TDSP Two-Stage Double Suction Pump – API 610 11th Edition (BB2)
TSTP Two-Stage Single Suction Pump – API 610 11th Edition (BB2)
RSMP Ring Section Multistage Pump – API 610 11th Edition (BB4)

RSMP-B Horizontal Double Casing Multistage Pump – API 610 11th Edition (BB5)

TLP Vertical In-Line Single-Stage Pump – API 610 11th Edition (OH3)

TVP Vertical Single Casing Pump – API 610 11th Edition (VS1)
TVCP Vertical Double Casing Pump – API 610 11th Edition (VS6)

TVSP Vertical Sump Pump – API 610 11th Edition (VS4)

### **TSP** Series

Single-Stage Process Pump – API 610 11th Edition (OH2)

The TRUFLO® TSP Series pump is the new standard for worldwide process needs. From the petroleum to the power and mining industries, the TSP Series overhung pump adds value, reliability and safety at user facilities. A wide range of applications and options, including inducers for low NPSHa systems, makes the **TSP Series** the industry leader. The TSP Series also comes standard with many options not available in other leading brands, including all investment casted enclosed impellers. Available in 33 sizes and casing configurations, all material combinations and better than industry standard deliveries, let the TSP Series be the answer to your next pumping question.

#### **FEATURES**

- ♠ API 610 11th Edition compliant
- â 33 sizes available

- @ Head to 1120 ft (341 m)
- Enclosed impeller (investment casting)
- & Excellent interchangeability
- \$\left(\text{3}\) 1200 maximum allowable working pressure
- Standard double volute on greater than 3" suction
- Available Material: S1, S4, S5, S6, S8, C6, A8, D1, D2

#### **APPLICATIONS**

- ♠ Oil and gas production
- A Refining and pipeline
- ® Power generation
- **Mining**

### **TSP** Series

Performance Curves

3500rpm 1750rpm

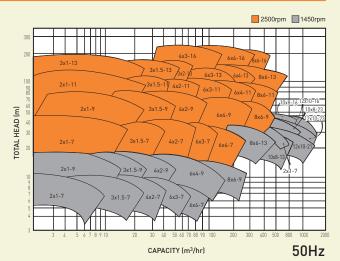
1750rpm

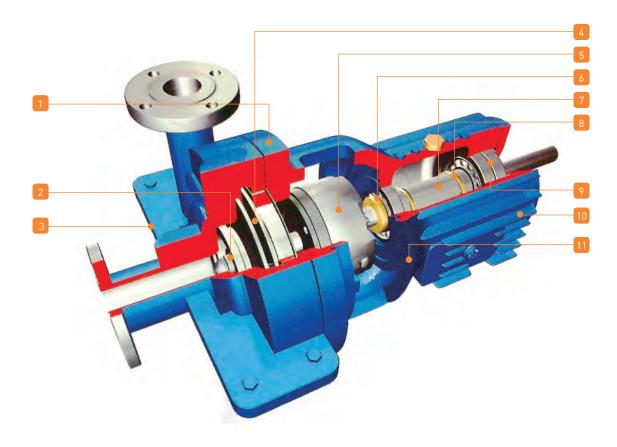
3x1-13

3x1-13

3x1-5-13

3x1-5-7





Designed to meet API 610 11th Edition. Standard 300# RF flanges.

Tangential discharge for hydraulic efficiency. Standard dual volute design for 3 inch discharge or larger.

#### 2. RENEWABLE WEAR RINGS

#### 3. CASING & CENTERLINE MOUNT SUPPORT

Designed to meet API nozzle load criteria.

#### 4. IMPELLER

Standard enclosed impeller for high efficiency. Investment casting for better efficiency and low NPSH characteristic.

Balance grade: ISO G1.0.

#### **5. SEAL CHAMBER**

Designed to meet API 610 & API 682 standards.

#### 6. DEFLECTOR & LABYRINTH OIL SEAL

Standard deflector & labyrinth oil seal applied with non-sparking material.

#### 7. SHAFT

Heavy-duty shaft design guarantees minimum shaft deflection and maximum bearing and mechanical seal life.

#### 8. OIL RING

Standard oil ring provides better bearing lubricating condition.

Other configurations available.

#### 9. BEARING

Duplex angular contact thrust bearings and deep-groove radial bearings to meet API 610 requirements.

#### 10. FINNED FRAME

Standard cast finned frame provides natural air cooling.

Optional cooling fan improves the cooling condition.

#### 11. BEARING FRAME

Rigid design provides better vibration characteristics.

3 bearing frames cover all TSP models. Metal-to-metal fits provide runouts and concentricities well within API 610 limits.

### **TMP** Series

### Magnetic Drive Process Pump – API 685 2nd Edition (OH2)

In recent years, environmental regulations have become more restrictive and severe forcing process industries to take necessary steps to eliminate leakage from equipment. Magnetically driven pumps have provided significant progress toward compliance with these regulations.

The TRUFLO® TMP Series of magnetically driven pumps provide a zero-leakage solution. Containing very few parts, TMP Series pumps are designed for easy and low cost maintenance, as well as excellent interchangeability.

All **TMP Series** pumps conform to API 685 2nd edition requirements. This series has a broad range of available sizes and materials.

#### **FEATURES**

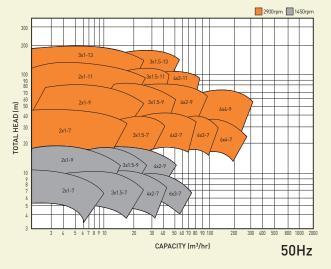
- Designed to meet API 685 2nd ed.
- Someone Power up to 300 hp x 3600 rpm
- @ Flows to 2640 gpm (600 m<sup>3</sup>/h)
- Head to 1120 ft (340 m)
- Fully enclosed impeller by investment casting
- **Solution** Easy Maintenance

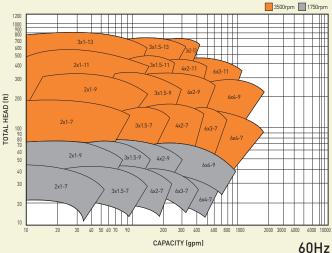
#### **APPLICATIONS**

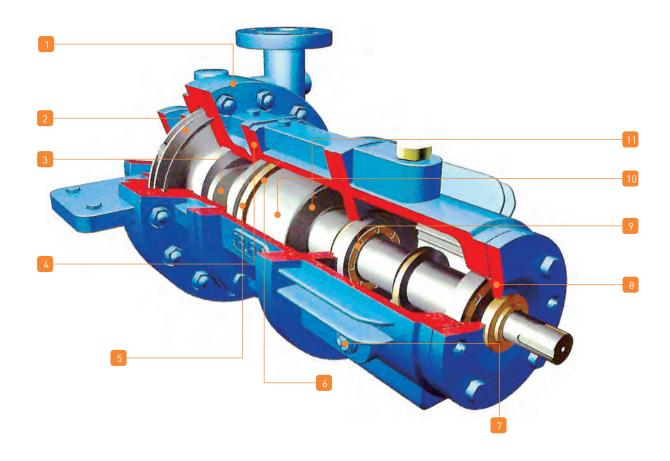
- A Hard to seal fluids
- & Zero emission requirements
- A Hazardous fluids
- & Retrofits of sealed pumps

### **TMP** Series

Performance Curves







Standard 300lb RF flanges. Tangential discharge.

#### 2. IMPELLER

Fully enclosed type. Investment casting.

#### 3. JOURNAL BEARING

Standard material - Silicone Carbide.

#### 4. REAR CONTAINMENT SHELL

Wide choice of material depending on application.

#### **5. SAFETY DEVICE**

Protect rear containment shell damage by outer magnet in case of bearing failure.

#### **6. SECONDARY CASING**

Secured liquid in case of primary casing failure.

#### 7. TEMPERATURE DETECTOR

Monitoring rear containment shell temperature. Other protective sensor-like leakage sensor are available.

#### 8. BEARING FRAME

#### 9. OIL SEAL

Special designed labyrinth type oil seal.

#### **10. OUTER MAGNET ASSEMBLY**

Strong rare earth magnet (Sm2Co17).

Maximum operating temperature: 570°F (300°C).

#### 11. INNER MAGNET ASSEMBLY

### **TSMP** Series

Multistage Turbine Pump – API 610 11th Edition (BB3)

The TRUFLO® TSMP Series is an advanced, re-designed multistage pump that has a proven operating history and a worldwide installation base. The TSMP Series is an axially split BB3 pump with enhanced features making it an extremely reliable and high performance pump well suited to a wide range of services.

The **TSMP Series** features a bigger shaft for less shaft deflection, larger sealing chamber to fit a wide range of single, dual, and tandem cartridge mechanical seals, and dynamically balanced impellers. A complete line of pumps of the **TSMP Series** ranges from sizes 3x2-7 up to 10x8-13 and most are available from 2 stage up to 16 stages. The **TSMP Series** is manufactured in a wide variety of materials per API guidelines.

#### **FEATURES**

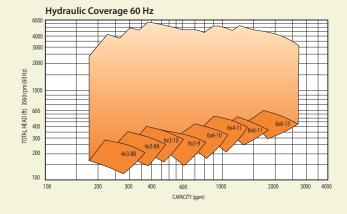
- & Flows to 4400 gpm (999 m<sup>3</sup>/h)
- @ Head to 3930 ft (1198 m)
- API 610 11th Edition compliant
- investment cast impellers
- investment cast diffusers
- Future design for low NPSH double suction 1st stage impeller
- Available Material: S1, S4, S5, S6, S8, C6, A8, D1, D2

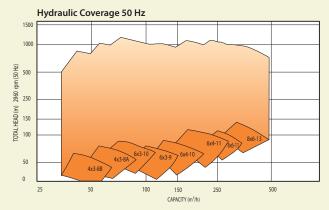
#### **APPLICATIONS**

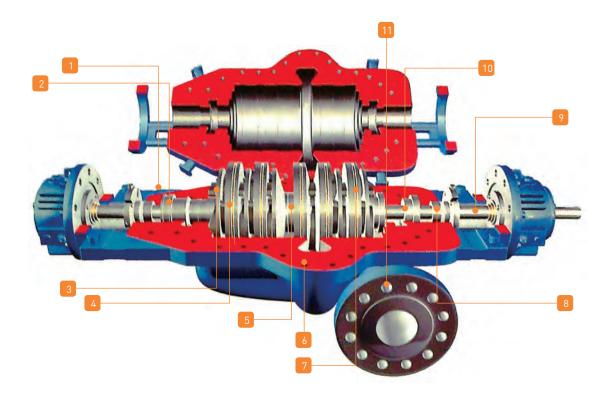
- Oil and gas production
- Refineries
- A Pipelines
- A Power generation
- high pressure systems

### **TSMP** Series

Performance Curves







Available in all materials listed in API 610 11th Edition. Designed to eliminate thermal stresses and distortion under high temperature and pressure applications.

#### 2. THROAT BUSHING

Designed to reduce stuffing box pressure and extend mechanical seal life.

#### 3. IMPELLER WEAR RING

Designed to help maintain the efficiency of the pump.

#### 4. 1ST STAGE IMPELLER WITH DIFFUSER

Investment casted impeller in one piece with excellent hydraulic performance and dynamically balanced for smooth trouble-free running. Diffuser is designed to reduce the internal hydraulic losses.

#### 5. DIAPHRAGM

Located between the opposed impellers that provides axial hydraulic balance and available in different materials.

#### 6. STUD BOLT

Made of standard high tensile stud bolt material.

#### 7. DIFUSSER O-RING

O-rings come in several different materials to ensure proper sealing between the individual diffusers.

#### 8. SLEEVE NUT

Made of different material per API standards and holds rotating assembly within tolerances per API standards.

#### 9. SHAFT

Designed to reduce deflection for longer bearing, mechanical seal, and wear ring life.

#### **10. SLEEVE NUT 0-RING**

Available in different materials for proper sealing.

#### 11. FLANGES

Suction and discharge flanges are ANSI B16.5 class 600 RF standard; other classes available.

### **DSV** Series

Double Suction Split Case Volute Pump – API 610 11th Edition (BB1)

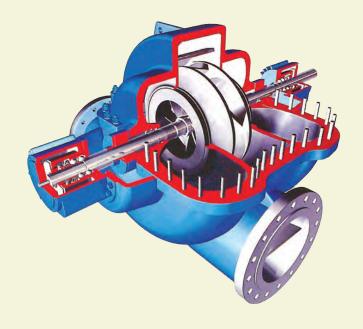
#### **FEATURES**

- Morizontal split casing for easy maintenance
- Replaceable wear rings to protect impeller and casing
- \$\text{\text{\omega}} \text{ Flows to 57,000 gpm (12,945 m³/h)}

- Wide range of mechanical seal arrangements
- Available Material: S1, S4, S5, S6, S8, C6, A8, D1, D2

#### **APPLICATIONS**

- ♠ Cooling tower
- @ Quenching and leaching process
- Raw water
- Service water for power plants



### **TDP** Series

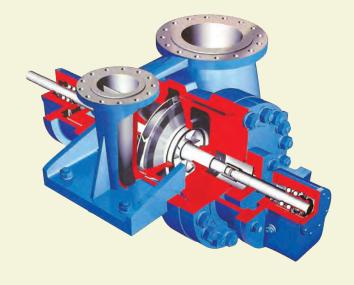
Single-Stage Double Suction Pump – API 610 11th Edition (BB2)

#### **FEATURES**

- Available Material: S1, S4, S5, S6, S8, C6, A8, D1, D2
- Max. Head Rating 1312 ft (400 m)

#### **APPLICATIONS**

- **a** Charge pumps
- ♠ Feed pumps
- **a** Booster pumps
- A Refining process



### **TDSP** Series

Two-Stage Double Suction Pump - API 610 11th Edition (BB2)

#### **FEATURES**

@ Max. Head Rating - 1300 ft (396 m)

#### **APPLICATIONS**

High temperature services

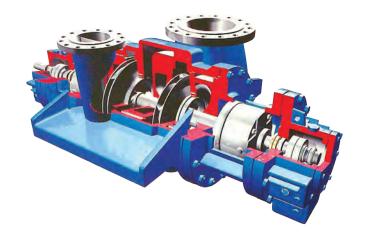
Chemical and petrochemical

♠ Gasoline services

& Boiler-feed booster services

A Petroleum refining and production

& Water and general industry



### **TSTP** Series

Two-Stage Single Suction Pump - API 610 11th Edition (BB2)

#### **FEATURES**

@ Max. Head Rating - 1300 ft (396 m)

#### **APPLICATIONS**

A Petrochemical processing

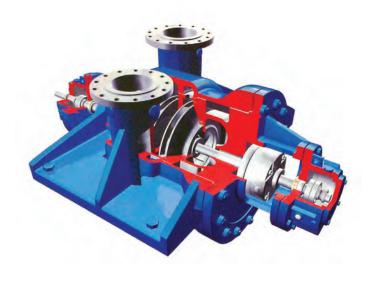
Boiler-feed booster services

Water services

♠ Gas industry services

A Heavy-duty chemical processing

& Water and general industry



### **RSMP** Series

Ring Section Multistage Pump – API 610 11th Edition (BB4)

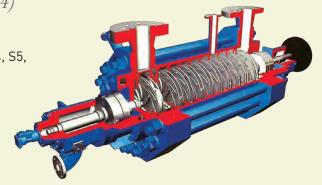
#### **FEATURES**

- **API** Compliant Materials
- Max. Capacity 2200 gpm (500 m³/h)
- Max. Head Rating 7870 ft (299 m)
- Max. Temperature 660°F (350°C)
- Investment Cast Impellers and Stages

Available Material: S1, S4, S5, S6, S8, C6, A8, D1, D2

#### **APPLICATIONS**

- Boiler feed
- ₿ Booster
- ♠ Injection



### **RSMP-B** Series

Horizontal Double Casing Multistage Pump – API 610 11th Edition (BB5)

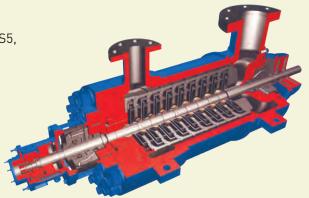
#### **FEATURES**

- **API** Compliant Materials
- (3000 m) Max. Head Rating 9843 ft
- Max. Temperature 800°F (425° C)
- Investment Cast Impellers and Stages

Available Material: S1, S4, S5, S6, S8, C6, A8, D1, D2

#### **APPLICATIONS**

- 💩 Oil and gas
- ♠ Water injection
- A Petrochemical services
- ♠ Crude oil transfer
- Refinery
- A Boiler feed



# **TLP** Series

Vertical In-Line Single-Stage Pump – API 610 11th Edition (OH3)

#### **FEATURES**

- Space Saving Design
- API Compliant Materials
- Max. Capacity 660 gpm (150 m<sup>3</sup>/h)
- Max. Head Rating 330 ft (120 m)
- Max. Temperature 350°F (180°C)

#### **APPLICATIONS**

- © Condensate
- Caustic
   Caustic
- A Reflux
- Stripper feed



### **TVP** Series

Vertical Single Casing Pump – API 610 11th Edition (VS1)

#### **FEATURES**

- Max. Capacity 61,640 gpm (14,000 m<sup>3</sup>/h)
- 🕸 Max. Head Rating 920 ft (280 m)

#### **APPLICATIONS**

- 🕸 Lube oil

- A Seawater lift
- Recovered oil
- © Chemical and petrochemical industries
- A Pipeline and transfer service
- © Offshore crude oil loading
- Stormwater and drainwater services



### **TVCP** Series

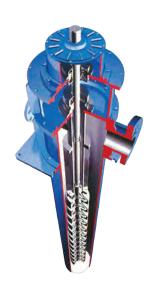
Vertical Double Casing Pump – API 610 11th Edition (VS6)

#### **FEATURES**

- Max. Capacity 7900 gpm (1794 m<sup>3</sup>/h)
- @ Max. Head Rating 3930 ft (1198 m)
- Max. Temperature 750°F (398°C)
- Available Material: S1, S4, S5, S6, S8, C6, A8, D1, D2

#### **APPLICATIONS**

- A Pipeline booster
- ♠ Condensate
- ♠ LNG transfer
- Boiler feed
- Sample Loading and unloading



### **TVSP** Series

Vertical Sump Pump – API 610 11th Edition (VS4)

#### **FEATURES**

- Max. Capacity 1760 gpm (400 m³/h)
- @ Max. Head Rating 920 ft (280 m)

#### **APPLICATIONS**

- Chemical processing
- 🗴 Liquid sulfur

- Molten salts
- A High-temperature transfer
- @ Gas and coal processing
- Petrochemical processing
- A Refinery offsites
- Drainage and slops



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